

3200

SERIES

Ideal for

- Extrusion
- Ovens
- Chillers
- Trace heating

Features

- Heater current monitoring and load diagnostics
- Timer functions
- 8-segment programmer
- MODBUS communications
- Setpoint programmer
- DC control or retrans.

Specifications

Dimensions (mm) 3216: 48W x 48H x 90D 3208: 48W x 96H x 90D 3204: 96W x 96H x 90D

Control modes

PID or ON/OFF

Supply voltage

100-240Vac, or 24Vac or dc -15% +20%. 6 watts max

Operating ambient

0-55°C, 5-85%RH

Inputs

Refer to the order code

Output ratings

Relay: 2A, 264Vac resistive Logic: 40mA, 12Vdc (non-isolated from PV)

DC: 0-20mA into 500 Ω max. (non-isolated from PV)

Panel sealing

IP66, NEMA4 Plug-in from front

Current transformer input

50mA ac







Temperature controllers with help text

Available in three standard DIN sizes the innovative 3200 controllers provide precise temperature control with a host of options. The front panel 'ammeter' on the 1/8 and 1/4 DIN sizes displays the heater current or the output power demand.

The emphasis is simplicity. A simple 'Quick Start' code is used to configure all of the functions essential to controlling your process. This includes the input sensor type, temperature range, heating and cooling outputs, and alarms.

In operation every parameter is accompanied by a scrolling text message describing its function. This is available in English, German, French, Spanish or Italian. Custom event and alarm messages can be downloaded from a

Heater current Monitoring and diagnostics



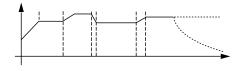
The current transformer input provides display of the heater current and a health check on the load. Partial load failure, heater open circuit and SSR (Solid State Relay) short circuit are detected and displayed as scrolling alarm messages.

Timer

The internal timer is configurable as an interval timer, delay timer or to provide 'soft start' for hot runner control.

Setpoint programmer

Heat treatment profiles can be programmed using the 8-segment programmer. Holdback at the beginning of each dwell segment can be used to guarantee the soak periods. Master digital communications provides an economical method of transmitting the programmed setpoint to any number of slave controllers.



Recipes

38 parameter values can be captured and stored in 5 different recipes each with a customer defined name. Applications include storing multiple configurations and holding multiple ramp-dwell programs.

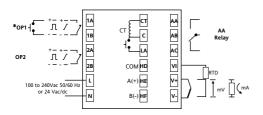
Configuration wizard



A PC based configuration wizard is available. It provides an easy to use, instructive guide to all the functions in the controller.

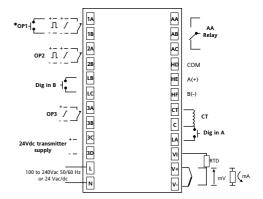
Rear terminal connections

3216

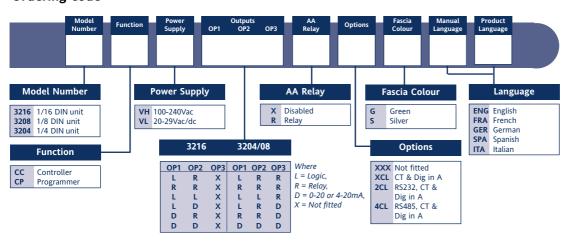


*OP1 logic output can also be used as a contact closure input

3208 and 3204



Ordering code



Quick Start Code (Optional)



J Type J
K Type K
L Type L
N Type N
R Type R
S Type S
T Type S
T Type T
C Custom/Type C
RTD
P pt100
Linear
M 0-80mV
2 0-20mA
4 4-20mA

G 32 to 392 deg F 32 to 752 deg F 0 to 200 deg C 0 to 400 deg C 0 to 600 deg C 0 to 800 deg C 32 to 1112 deg F 32 to 1472 deg F 0 to 1000 deg C 32 to 1832 deg F M N P R T 0 to 1200 deg C 32 to 2192 deg F 0 to 1400 deg C 32 to 2552 deg F 0 to 1600 deg C 32 to 2912 deg F 0 to 1800 deg C 32 to 3272 deg F

Cool (PID) 4-20mA cooling 0-20mA heating Heat (On/off) Cool (On/off) 0-20mA cooling Alarm output 5 High alarm Re transmission D 4-20mA setpoint Low alarm 4-20mA Process Deviation high value Deviation low 4-20mA output 0-20mA setpoint 0-20mA Process 9 Deviation band value 0-20mA output z

Dig in A, Dig in B, OP1

X Not configured
W Alarm acknowledge
M Manual select
R Timer/Prog Run
L Keylock
P Setpoint 2 select
T Timer/prog reset
U Remote SP select

Recipe 2/1 select

T Setpoint
P Output demand%
R Time to run
E Elapsed time
1 Alarm setpoint
A Load amps
D Dwell/ramp - time/target
N None

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