EX-20 SERIES

Ultra-compact Photoelectric Sensor Amplifier Built-in





Miniature-sized and still mountable with M3 screws





Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



Bright 2-color indicator

A bright 2-color indicator (orange, green LED) has been incorporated in all types.

Long sensing range

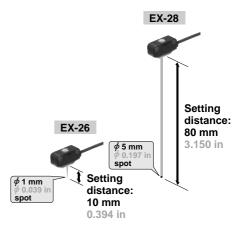
The EX-20 series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature

Hence, it is usable even on a wide conveyor.

Thru-beam type 2 m 6.562 ft Retroreflective type 200 mm 7.874 in Diffuse reflective type 160 mm 6.299 in

Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thrubeam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.



Waterproof

The sensor can be hosed down because of its IP67 construction. Further, the sensor mounting bracket is also made of stainless steel.

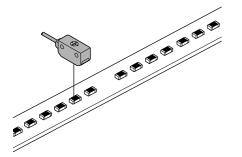
Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

Globally usable

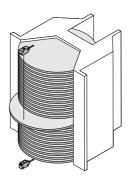
PNP output type, which is much in demand in Europe, is also available. Of course, it conforms to the EMC Directive and approved UL Recognition (excluding 5 m 16.404 ft cable length type).

APPLICATIONS

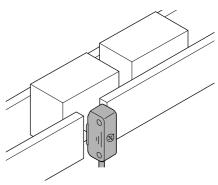
Detecting chip components



Checking protrusion of wafer



Sensing objects from an opening



Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.



(With sensitivity adjuster)

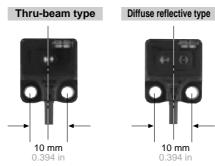
Front sensing type



(Without sensitivity adjuster)

Identical size

Front sensing type of thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.



Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer. Mounting spacer

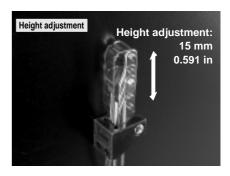


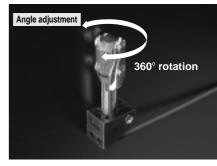
Slit mask is available

 ϕ 0.5 mm ϕ 0.020 in round slit mask and 0.5×3 mm 0.020×0.118 in rectangular slit mask are available for both side sensing type and front sensing type sensors.

Universal sensor mounting bracket is available

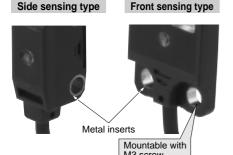
Universal sensor mounting bracket (for thru-beam side sensing type EX-23□ only) which can freely adjust the height and the angle of the sensor is available.





Mounting section reinforced

It can be tightened with M3 screws. Moreover, metal inserts have been provided in the mounting holes so that the product is not damaged even in case of excess tightening.



ORDER GUIDE

Туре		;	Appearance	Sensing range	Model No.	Output	Output operation										
		Front sensing			EX-21A	NPN open-collector transistor	Light-ON Dark-ON										
	000			1 m	EX-21A-PN	PNP open-collector transistor											
				3.281 ft	EX-21B	NPN open-collector transistor											
mead		Ľ.	U U		EX-21B-PN	PNP open-collector transistor											
Thru-beam		Side sensing		2 m 6.562 ft	EX-23	NPN open-collector transistor	Switchable either Light-ON or Dark-ON										
		Side se			EX-23-PN	PNP open-collector transistor											
е		g			EX-29A	NPN open-collector transistor	Limbt ON										
flecti	Retrorellective	Side sensing		30 to 200 mm 1.181 to 7.874 in (Note 1)	EX-29A-PN	PNP open-collector transistor	- Light-ON										
otrore					EX-29B	NPN open-collector transistor	- Dark-ON										
Re		S	U -		EX-29B-PN	PNP open-collector transistor	Daik-Oil										
<u>م</u>	Dimuse reflective	Side sensing	67	5 to 160 mm 0.197 to 6.299 in (Note 2)	EX-22A	NPN open-collector transistor	Light-ON Dark-ON										
19 20					EX-22A-PN	PNP open-collector transistor											
9					EX-22B	NPN open-collector transistor											
Į.		S	Ŭ ————————————————————————————————————		EX-22B-PN	PNP open-collector transistor											
type		бı			EX-24A	NPN open-collector transistor	- Light-ON										
	Small spot beam type Diffused beam type	Front sensing	□	2 to 25 mm 0.079 to 0.984 in (Convergent point: 10 mm 0.394 in)	EX-24A-PN	PNP open-collector transistor	Light-ON										
ective			Ļļ		EX-24B	NPN open-collector transistor	Dark-ON										
Convergent reflective			U 		EX-24B-PN	PNP open-collector transistor	Daik-ON										
ərger		Side sensing			EX-26A	NPN open-collector transistor	Light-ON										
Sonve			ensin	ensin	ensin	ensin	ensin	ensin	ensin	ensin	ensin	ensin	-	6 to 14 mm	EX-26A-PN	PNP open-collector transistor	Light-ON
				(Convergent point: 10 mm 0.394 in)	EX-26B	NPN open-collector transistor	Dark-ON										
		S			EX-26B-PN	PNP open-collector transistor	Daik-ON										
ctive	Long distance spot beam type Small	Side sensing		45 to 115 mm	EX-28A	NPN open-collector transistor	Light-ON										
Narrow-view reflective					EX-28A-PN	PNP open-collector transistor	Light-ON										
w-vie				1.772 to 4.528 in	EX-28B	NPN open-collector transistor	- Dark-ON										
Narro	Long di		Ŭ ————————————————————————————————————		EX-28B-PN	PNP open-collector transistor	Daik-ON										

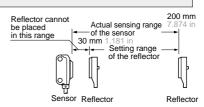
NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (four types).

Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-200** reflector.

Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away.

However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

2) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.



ORDER GUIDE

Without reflector type and 5 m $16.404 \, \text{ft}$ cable length type

Without reflector type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

· Table of Model Nos.

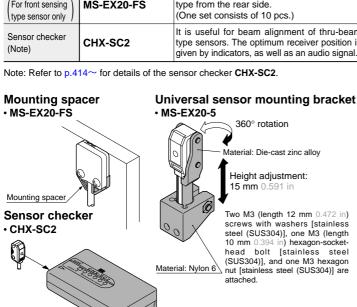
Туре				Standard	Without reflector type	5 m 16.404 ft cable length type	Without reflector & 5 m 16.404 ft cable length type
NPN output	Thru-beam	Front sensing		EX-21A		EX-21A-C5	
				EX-21B		EX-21B-C5	
		Side sensing		EX-23		EX-23-C5	
	Retroreflective	Side sensing		EX-29A	EX-29A-Y	EX-29A-C5	EX-29A-Y-C5
	Retrore			EX-29B	EX-29B-Y	EX-29B-C5	EX-29B-Y-C5
	Diffuse reflective	Cida concina	_	EX-22A		EX-22A-C5	
	Diffu	Side sensing		EX-22B		EX-22B-C5	
	¥	Diffused beam type	Front sensing	EX-24A		EX-24A-C5	
	Convergent reflective			EX-24B		EX-24B-C5	
	onve	Small spot beam type	Side sensing	EX-26A		EX-26A-C5	
				EX-26B		EX-26B-C5	
	Narrow-view reflective	Long distance spot beam type	Side sensing	EX-28A		EX-28A-C5	
				EX-28B		EX-28B-C5	
		Front sensing		EX-21A-PN			
	Thru-beam			EX-21B-PN			
		Side sensing		EX-23-PN			
	Retroreflective	Side sensing		EX-29A-PN	EX-29A-PN-Y		
	Retrore			EX-29B-PN	EX-29B-PN-Y		
tput	Diffuse reflective	Side sensing		EX-22A-PN			
PNP output				EX-22B-PN			
	Convergent reflective	Diffused beam type	Front sensing	EX-24A-PN			
				EX-24B-PN			
		Small spot beam type	Side sensing	EX-26A-PN			
				EX-26B-PN			
	Narrow-view reflective	Long distance spot beam type	Side sensing	EX-28A-PN			
	Narror			EX-28B-PN			

Accessory
• RF-200 (Reflector)



OPTIONS

Designation		Model No.	Description		
90	nt g type	QS-EX20-05	Slit on one side • Sensing range: 200 mm 7.874 in • Min. sensing object: \$2.6 mm \$0.102 in		
tound slit mask For thru-beam type sensor only	For front sensing type	(Slit size	Slit on both sides *Sensing range: 40 mm 1.575 in Min. sensing object: \$\phi 0.5 mm \phi 0.020 in		
Round slit mask For thru-beam sensor only	For side sensing type	OS-EX20E-05	Slit on one side *Sensing range: 350 mm 13.780 in •Min. sensing object: \$3 mm \$0.118 in		
Roun For sen		(Slit size	Slit on both sides • Sensing range: 70 mm 2.756 in • Min. sensing object: \$0.5mm \$0.020 in		
rask (rpe)	For front sensing type	OS-EX20-05 × 3	Slit on one side • Sensing range: 600 mm 23.622 in • Min. sensing object: \$\psi 2.6 mm \psi 0.102 in		
Rectangular slit mask For thru-beam type sensor only	For front sensing	(Slit size 0.5 × 3 mm) 0.020 × 0.118 in	Slit on both sides • Sensing range: 300 mm 11.811 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in		
ectangular For thru-ber sensor only	de ig type	OS-EX20E-05 × 3 /Slit size 0.5 × 3 mm	Slit on one side *Sensing range: 800 mm 31.496 in Min. sensing object: \$43 mm \$0.118 in		
Recti For sen	For side sensing t	0.020 × 0.118 in	Slit on both sides *Sensing range: 400 mm 15.748 in Min. sensing object: 0.5 X 3 mm 0.020 X 0.118 in		
Reflector For retrorefl type sensor		RF-210	Sensing range: 50 to 400 mm 1.969 to 15.748 in Min. sensing object:		
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.		
	RF-11 lective tape retroreflective		Ambient temperature: −25 to +50 °C −13 to +122 °F Ambient humidity: 35 to 85 % RH Notes: i) Keep the tape free from the stage free from the stage free from the stage of the stage free from the stage of th		
type sensor	only)	RF-12	stress. If it is pressed too much, its capability may deteriorate. ii) Do not cut the tape. It will deteriorate the sensing performance.		
		MS-EX20-1	Back angled mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)		
Sensor		MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)		
mounting bracket		MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)		
		MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)		
Universal someounting be [For EX-23]	ing bracket MS-EX20-5		It can adjust the height and the angle of the sensor. (Two brackets are needed.)		
For front se	unting spacer r front sensing be sensor only		It is used when mounting the front sensing type from the rear side. (One set consists of 10 pcs.)		
Sensor checker (Note)		CHX-SC2	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.		



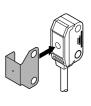
Round slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05

• OS-EX20E-05





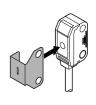
Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05 × 3

• OS-EX20E-05 × 3





Reflector • RF-210

33.3 mm 11 mm

Reflector mounting bracket • MS-RF21-1



Two M3 (length 12 mm 0.472 in) screws with washers are attached.

Reflective tape

• RF-11



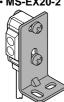


Sensor mounting bracket

• MS-EX20-1



• MS-EX20-2



Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

• MS-EX20-3



Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

• MS-EX20-4



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

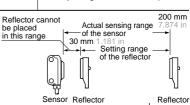
Sensor checker

SPECIFICATIONS

						Converger	nt reflective	Narrow-view reflective		
Typ		Thru-beam		Retroreflective	Diffuse reflective			Long distance spot beam type		
\	1,700	Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing		
Model Light-ON		EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)		
Iter	\ No.	EX-21B(-PN)	(Note 2)	EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)		
Sensing range		1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 3)	5 to 160 mm 0.197 to 6.299 in (Note 4) with white non-glossy paper (200 × 200 mm) (7.874 × 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm) (1.969 × 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Corw. point: 10 mm 0.394 in) with white non-glossy paper (50×50 mm 1.969×1.968 in), spot diameter \$1 mm \$\phi 0.039\$ in with setting distance 10 mm 0.394 in	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100×100 mm 3.937×3.937 in), spot diameter \$5 mm \$0.197 in with setting distance 80 mm 3.150 in		
Ser	nsing object	Min. \$2.6 mm \$0.102 in opaque object Setting distance between emitter and receiver: 1 m 3.281 ft	Min. \$3 mm \$0.118 in opaque object (Setting distance between emitter and receiver: 2 m 6.562 ft		Opaque, translucent or transparent object	Min.	Min.	Opaque, translucent or transparent object /Min. \$1 mm \$0.039 in copper wire at setting distance 80 mm 3.150 in		
Hys	steresis					15 % or less of o	peration distance			
	peatability rpendicular to sensing axis)	0.05 mm 0.0	002 in or less	0.5 mm 0.020 in or less	0.3 mm 0.012 in or less	0.1 mm 0.004 in or less (Setting distance: 10 mm 0.394 in)	0.05 mm 0.002 in or less (Setting distance: 10 mm 0.394 in)	0.3 mm 0.012 in or less		
Sup	oply voltage			12 to 24 V DC	±10 % Ripple P	P 10 % or less				
Cur	rent consumption	Emitter: 10 mA or less,	Receiver: 15 mA or less			20 mA or less				
Output		<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 1 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current) PNP output type> Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 1 V or less (at 50 mA source current) Residual voltage: 1 V or less (at 16 mA source current) </npn>								
	Utilization category	DC-12 or DC-13								
	Short-circuit protection	Incorporated								
Res	sponse time	0.5 ms or less								
Оре	eration indicator	Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)								
Sta	bility indicator	Green LED (lights up under stable light received condition or stable dark condition), located on the receiver Green LED (lights up under stable light received condition or stable dark condition)								
Ser	nsitivity adjuster		Continuously variable adjuster, located on the emitter	Continuously v	ariable adjuster		Continuously v	ariable adjuster		
Оре	eration mode switch		Located on the receiver							
	Pollution degree	3 (Industrial environment)								
	Protection	IP67 (IEC)								
e	Ambient temperature	-25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C −22 to +158 °F								
istar	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH								
l res	Ambient illuminance	Sunlight: 10,000 ℓ x at the light-receiving face, Incandescent light: 3,000 ℓ x at the light-receiving face								
enta	EMC	EN 50081-2, EN 50082-2, EN 60947-5-2								
onm	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
Environmental resistance	Insulation resistance	20 Mg	*	50 V DC megger between all supply terminals connected together and enclosure						
	Vibration resistance			.3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each						
	Shock resistance	500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each								
Emitting element		Red LED (modulated)								
	terial	Enclosure: Polyethylene terephthalate, Lens: Polyalylate								
Cable		0.1 mm² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long								
Cable extension		Extension up to total 50 m 164.042 ft is possible with 0.3 mm², or more, cable (thru-beam type: both emitter and receiver).								
	ight	Emitter: 20 g approx., Receiver: 20 g approx.								
	cessories		Adjusting screwdriver: 1 pc.	RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting scre	ewdriver: 1 pc.		
Note	es: 1) Model Nos. having the	suffix ' -PN ' are PN	P output type.	1		Reflector	cannot	200 mm		

Notes: 1) Model Nos. having the suffix '-PN' are PNP output type.

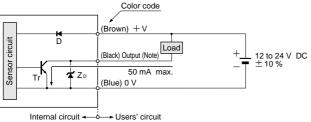
- I) Model Nos. naving the suffix "FN are PNP output type.
 Either Light-ON or Dark-ON can be selected by the operation mode switch (located on the receiver).
 The sensing range and the sensing object of the retroreflective type sensor are specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.
 In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the possibility distributed transport pages becomes extraordy recovery.
- sensitivity adjustment range becomes extremely narrow.



I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

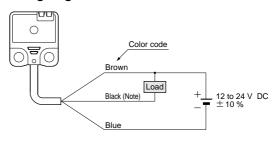
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr: NPN output transistor

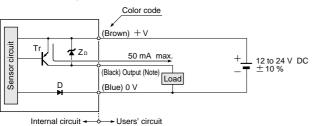
Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

PNP output type

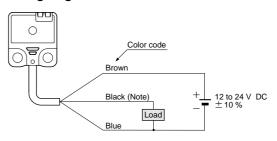
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D : Reverse supply polarity protection diode Zb: Surge absorption zener diode
Tr: PNP output transistor

Wiring diagram

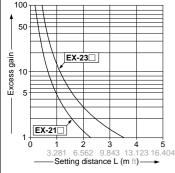


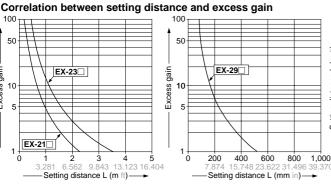
Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

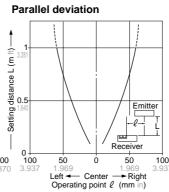
Thru-beam type

SENSING CHARACTERISTICS (TYPICAL)

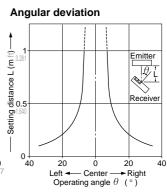
EX-21 EX-23 EX-29 EX-22

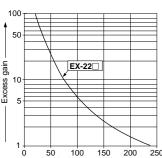




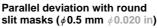


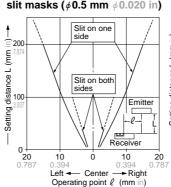
EX-21□



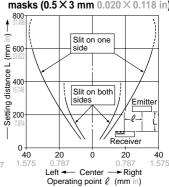


-Setting distance L (mm in) ---





Parallel deviation with rectangular slit masks (0.5 \times 3 mm 0.020 \times 0.118 in)

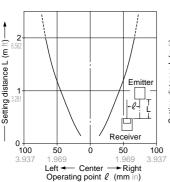


SENSING CHARACTERISTICS (TYPICAL)

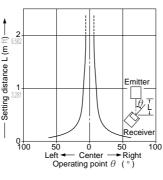
EX-23

Thru-beam type

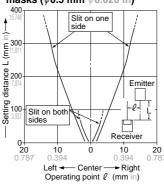
Parallel deviation



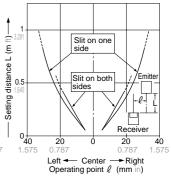
Angular deviation



Parallel deviation with round slit masks (ϕ 0.5 mm ϕ 0.020 in)



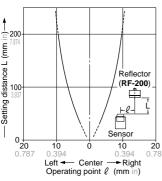
Parallel deviation with rectangular slit masks (0.5 × 3 mm 0.020 × 0.118 in)



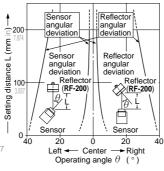
EX-29□

Retroreflective type

Parallel deviation



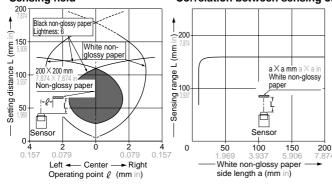
Angular deviation



EX-22

Diffuse reflective type

Sensing field



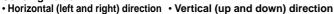
Correlation between sensing object size and sensing range

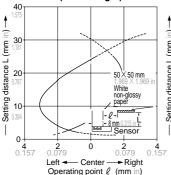
As the sensing object size becomes smaller than the standard size (white non-glossy paper 200 \times 200 mm 7.874 \times 7.874 in), the sensing range shortens, as shown in the left graph.

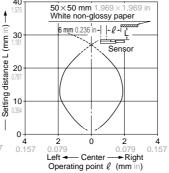
EX-24□

Convergent reflective type

Sensing fields





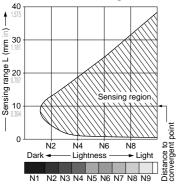


SENSING CHARACTERISTICS (TYPICAL)

EX-24□

Convergent reflective type

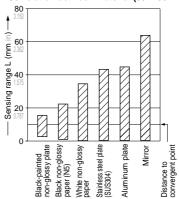
Correlation between lightness and sensing range



The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



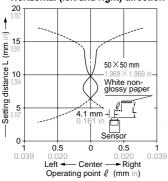
The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

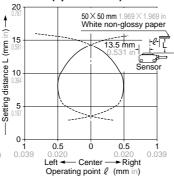
EX-26

Convergent reflective type

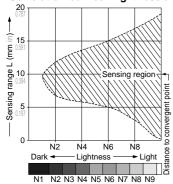
Sensing field

· Horizontal (left and right) direction · Vertical (up and down) direction





Correlation between lightness and sensing range

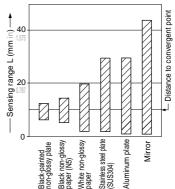


The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity

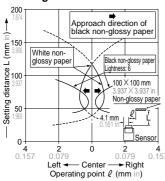
The graph is drawn for the maximum sensitivity setting.

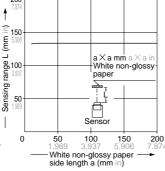
EX-28

Narrow-view reflective type

Sensing field

Correlation between sensing object size and sensing range 200





As the sensing object size becomes smaller than the standard size (white non-glossy paper 100×100 mm 3.937×3.937 in), the sensing range shortens, as shown in the left graph.

PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.



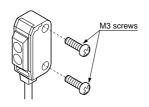
This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

• Mount using M3 screws. The tightening torque should be 0.5 N·m or less.

Front sensing



Side sensing

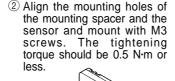


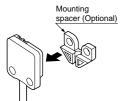
Note: When mounting the front sensing type sensor, use M3 pan head screws without washers, etc.

· When mounting the front sensing type from the backside, fit the mounting spacer (MS-EX20-FS) and fix with screws.

Mounting method

1 Fit the mounting spacer on the sensor.





Sensitivity adjustment (side sensing type only)

Step	Sensitivity adjuster	Description
1	MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).
2	MAX A	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point ${\widehat{\mathbb A}}$ where the sensor enters the 'Light' state operation.
3	® MAX	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the 'Light' state operation and then bring it back to confirm point ® where the sensor just returns to the 'Dark' state operation. If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point ®.
4	Optimum position B Wax	The position at the middle of points (A) and (B) is the optimum sensing position.

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

2) In case of using EX-22 at a sensing distance of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

Operation mode switch (EX-23 only)

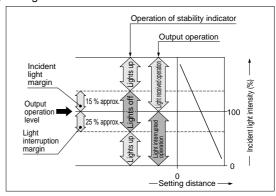
	Switch position	Description
	L L	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
	\(⟨⊘⟩	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side)

Note: Operation mode switch should be turned fully till it stops.

Stability indicator

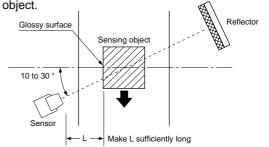
• The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



Glossy object sensing [EX-29□(-PN)]

- · Please take care of the following points when detecting materials having a gloss.
- 1 Make L, shown in the diagram, sufficiently long.
- 2 Install at an angle of 10 to 30 degrees to the sensing



Wiring

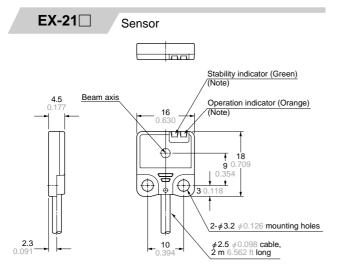
- · Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway.

This can cause malfunction due to induction.

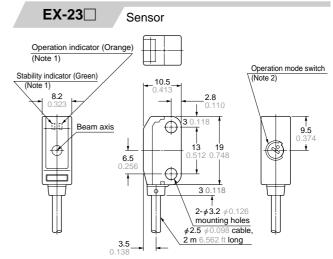
Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- If a reflective object is present in the background, the sensing of EX-28A(-PN) and EX-28B(-PN) may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.

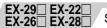
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/



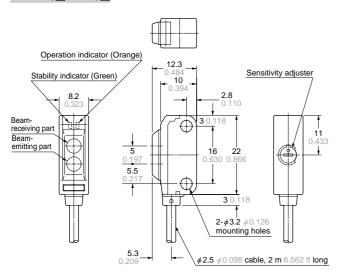
Note: Not incorporated on the emitter.



Notes: 1) Not incorporated on the emitter.
2) It is the sensitivity adjuster on the emitter.

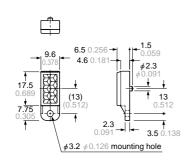


Sensor



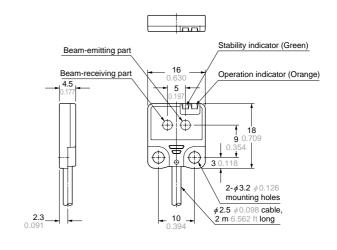
RF-200

Reflector (Accessory for the retroreflective type sensor)

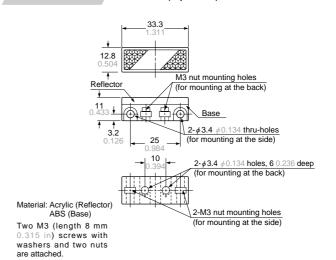


Material: Acrylic (Reflector) ABS (Base)

EX-24□ Sensor



RF-210 Reflector (Optional)



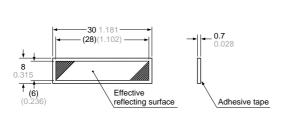
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

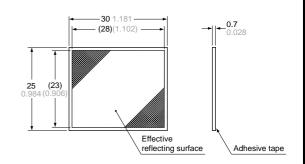
RF-11

Reflective tape (Optional)

RF-12

Reflective tape (Optional)



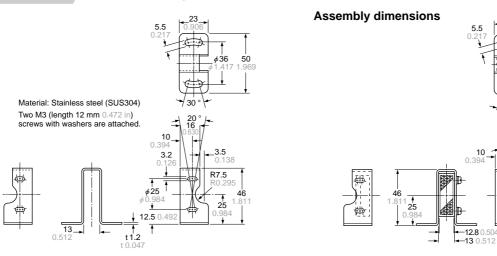


Material: Acrylic

Material: Acrylic

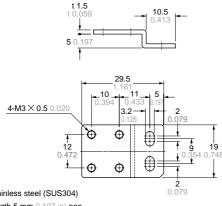
MS-RF21-1

Reflector mounting bracket for RF-210 (Optional)



MS-EX20-1

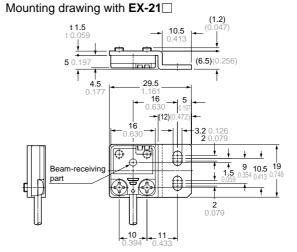
Sensor mounting bracket (Optional)



Material: Stainless steel (SUS304)

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

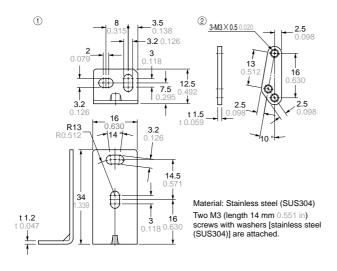
Assembly dimensions

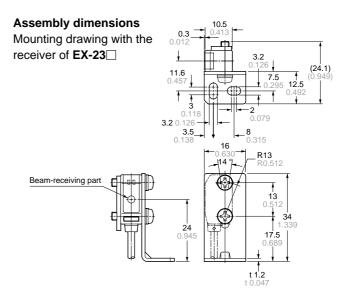


10

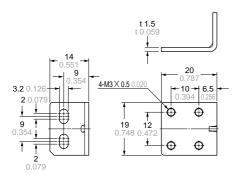
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

MS-EX20-2 Sensor mounting bracket (Optional)





MS-EX20-3 Sensor mounting bracket (Optional)

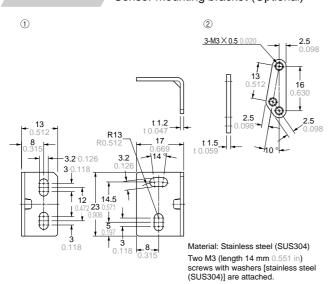


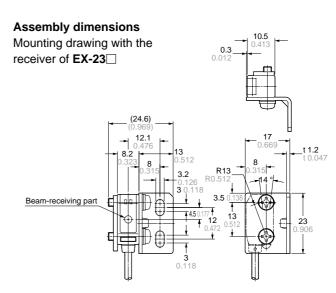
Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Assembly dimensions Mounting drawing with the receiver of EX-21 (1.2) (0.047) 18.5 (1.2) (0.047) 16 (0.630 (0.453)

2 0.079

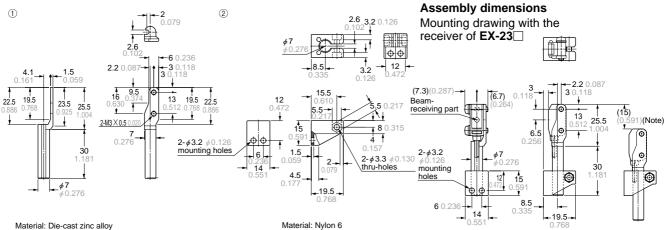
MS-EX20-4 Sensor mounting bracket (Optional)





DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

MS-EX20-5 Universal sensor mounting bracket (Optional)



Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS304)], one M3 (length 10 mm 0.394 in) hexagon-socket-head bolt [stainless steel (SUS304)], and one M3 hexagon nut [stainless steel (SUS304)] are attached.

Note: This is the adjustable range of the movable part.

MS-EX20-FS Mounting spacer (Optional)

Assembly dimensions

Mounting drawing with the receiver of **EX-21**□

